

ABSTRACT OF THE DISCLOSURE

A method for manufacturing a molded product with an improved quality. A metal core is set at a predetermined position in a mold. Then, the mold is closed, a first liquid containing a releasing agent and a solvent is injected into the cavity, and the cavity is depressurized. This forms a uniform releasing agent layer on the wall surface of the cavity. Then, a mold-coat layer, which provides a surface layer of the molded product, is formed on the releasing agent layer, a molding material for forming a molding layer is injected in the cavity, and the mold is opened.